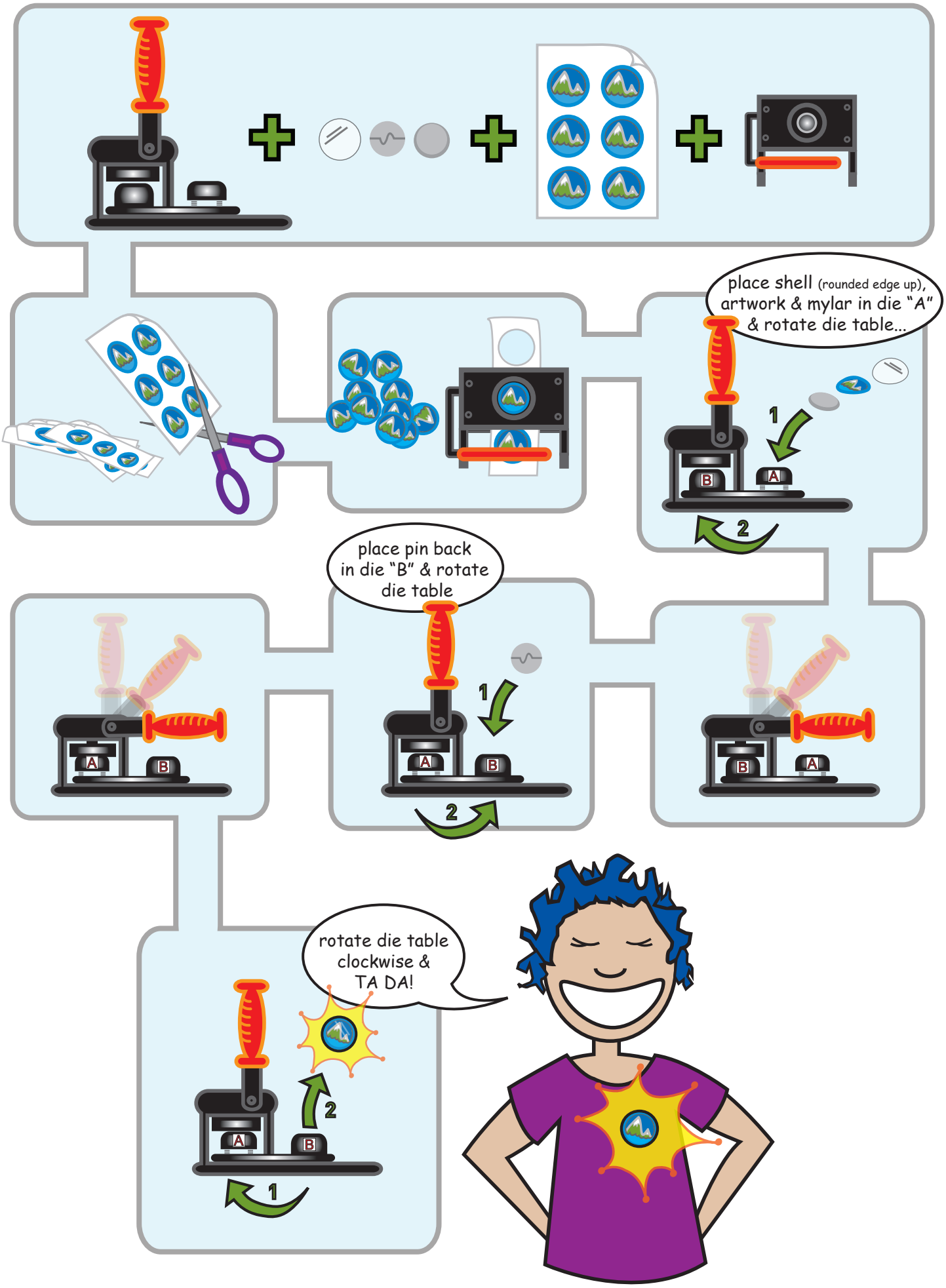
place shell (rounded edge up), artwork & mylar in die "A" & rotate die table...
1
2
A
B
place pin back in die "B" & rotate die table
1
2
A
B
rotate die table clockwise & TA DA!
1
2
A
B